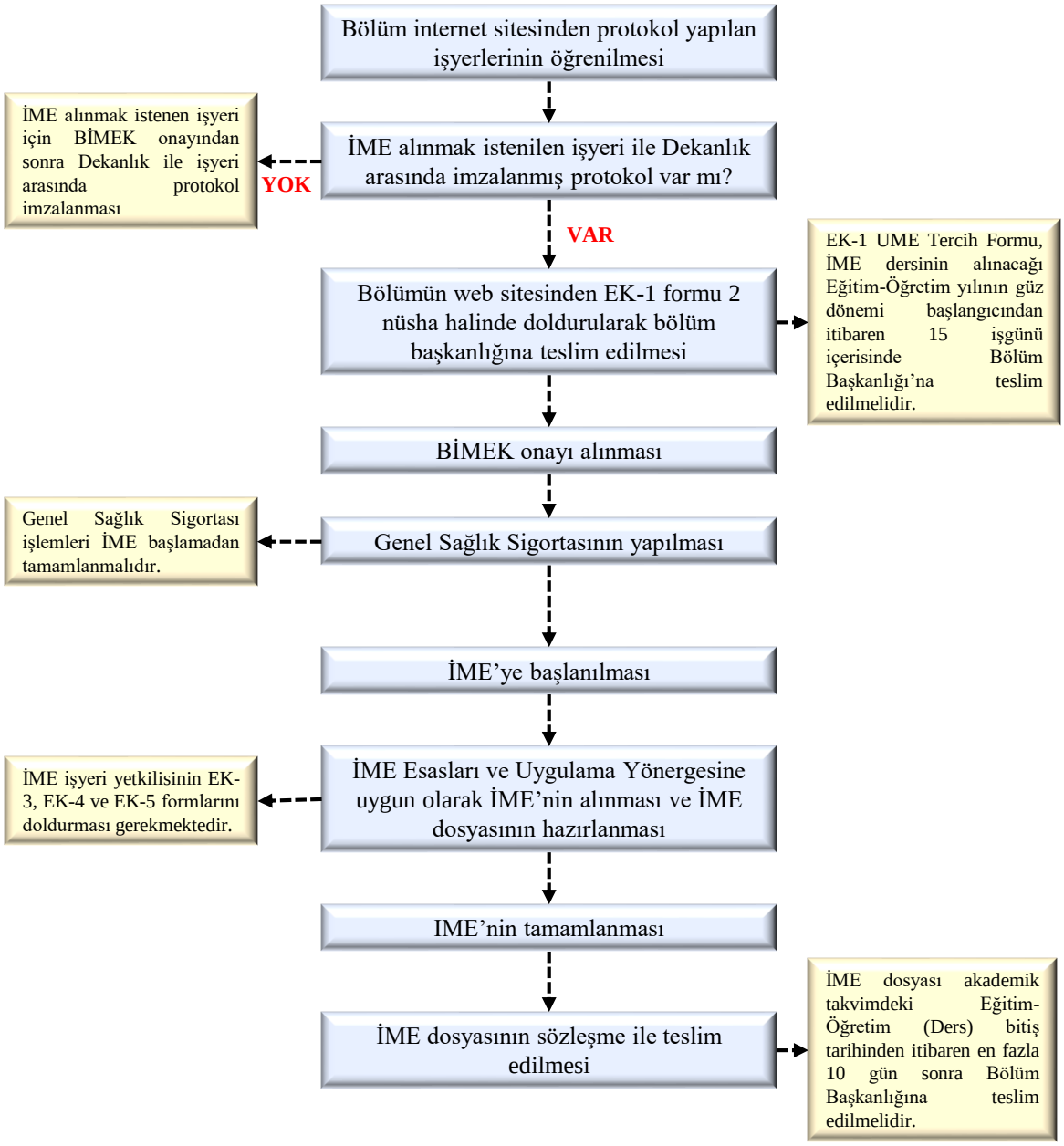İŞLETMEDE MESLEKİ EĞİTİMİ İŞLEM AKIŞ ŞEMASI